

SI  
*Southern Hills*  
ESTATES

1608 Estate Valley Way Homesite 12  
Raleigh Custom Homes  
\$3,349,900



**7,783 SF Finished**

**4 Bedrooms / 5 Full Baths / 3 Half Baths**

**First Floor Owners Retreat**

**Grand Chefs Kitchen Plus Prep Kitchen**

**Covered Terrace with Phantom Screens,**

**Fireplace & Outdoor Kitchen w/ Grill**

**4 Car Garage**

**Exterior:**

- Captivating Modern Farmhouse with brick and siding
- Covered Terrace with Phantom screens, fireplace, Infratech Heaters, outdoor kitchen with grill plus half bath
- 4 car garage
- Nestled on large 1 Acre Lot with perfect space for a future pool

**Interior:**

- Dramatic 2 story foyer with loft overlook
- Exquisite first floor owners retreat has huge closet with island, luxurious bath with soaking tub and large walk-in shower
- Chef's dream kitchen boasts luxury French La Cornue range with hood and Jennaire refrigerator/freezer columns
- Well-equipped scullery/prep kitchen
- Amazing, vaulted ceiling dining area opens out to screened terrace through glass sliders – indoor/outdoor living! Perfect for relaxing or entertaining!
- First floor study plus private guest suite with en suite bath
- Second floor offers bonus room with wet bar, fitness room, 2nd study/flex room and the perfect man cave with wet bar and full bath!
- Library loft overlooks impressive 2 story foyer
- Convenient mudroom with bench and cubbies
- Enjoy the wine room, too!

[www.SouthernHillsEstates.com](http://www.SouthernHillsEstates.com)

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Preliminary information only. Prices and specifications subject to change without notice. 2/27/23



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